#### PATENT ABSTRACTS OF JAPAN

(11) Publication number: 08-315819

(43) Date of publication of application: 29.11.1996

(51)Int.CI.

H01M 4/58 H01M 4/02

H01M 10/40

(21)Application number: 07-123622 (71)Applicant: Yuasa Cooperation

(22) Date of filing:

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#### **CLAIMS**

### [Claim(s)]

[Claim 1] The secondary battery that use a positive active material expressed by  $\rm Li_aNi_bM^1_cM^2_dM^3_eO_2$  (wherein,  $\rm M^1$  is at least one sort of elements chosen out of Co, Mn, and Fe, M2 is at least one sorts of elements chosen out of B, Al, In, and Sn, and M<sup>3</sup> is at least one sort of elements chosen out of Mg, Zn.

#### DETAILED DESCRIPTION

[Detailed Description of the Invention]

[0009] [The purpose of this invention]

To offer the long lasting lithium secondary battery which has an excellent rate capability.

# [0021] (Example 1- coin cell A1)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, and MgO were used.
- The mole ratio, Li : Ni : Co : B : Mg is 1.03 : 0.88 : 0.10 : 0.01 : 0.01.
- The mixture was calcinated at 750 degrees C under oxygen atmosphere for 20 hours. After calcination, it was cooled in dry air, and was milled.
- Cathode: Acetylene black: PTFE = 85:10:5

Positive electrode is dried at 200 degree C in vacuum.

Counter electrode is Li metal.

Electrolyte is EC/DEC (1:1 vol%)

### [0024] (Example 2 - coin cell A2)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, Al<sub>2</sub>(NO<sub>3</sub>)<sub>3</sub>, and MgO were used.
- The mole ratio, Li: Ni: Co: Al: Mg is 1.03: 0.88: 0.10: 0.01: 0.01.

## [0025] (Example 3 - coin cell A3)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, In(NO<sub>3</sub>)<sub>3</sub>·xH<sub>2</sub>O and MgO were used.
- The mole ratio, Li: Ni: Co: In: Mg is 1.03: 0.88: 0.10: 0.01: 0.01.

### [0026] (Example 4 - coin cell A4)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, SnO and MgO were used.
- The mole ratio, Li: Ni: Co: Sn: Mg is 1.03: 0.88: 0.10: 0.01: 0.01.

### [0027] (Example 5 - coin cell A5)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, and ZnO were used.
- The mole ratio, Li: Ni: Co: B: Zn is 1.03: 0.88: 0.10: 0.01: 0.01.

### [0028] (Example 1 of a comparison - coin cell B1)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub> were used.
- The mole ratio, Li: Ni is 1.03: 1.00.

# [0029] (Example 2 of a comparison - coin cell B2)

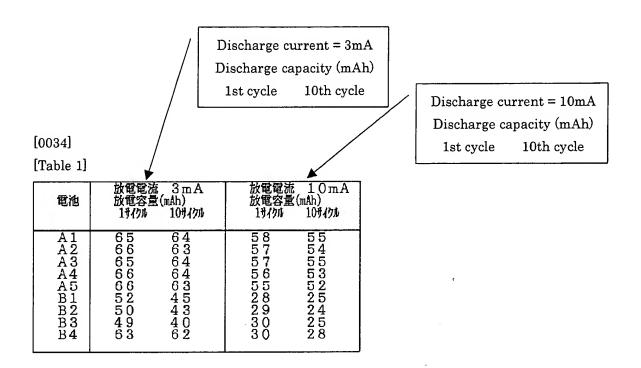
- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub> were used.
- The mole ratio, Li: Ni: Co is 1.03: 0.90: 0.10.

# [0030] (Example 3 of a comparison - coin cell B3)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, B<sub>2</sub>O<sub>3</sub> were used.
- The mole ratio, Li : Ni : B is 1.03 : 0.90 : 0.10.

# [0031] (Example 4 of a comparison - coin cell B4)

- LiOH·H<sub>2</sub>O, Ni<sub>2</sub>CO<sub>3</sub>, CoCO<sub>3</sub>, B<sub>2</sub>O<sub>3</sub> were used.
- The mole ratio, Li: Ni: Co: B is 1.03:0.89:0.10:0.01



[0035] As shown in Table 1, the cells A1, A2, A3, A4 and A5 by this invention had a large initial discharge capacity compared with the comparison cell B1, B2, and B3. Furthermore, the cells A1, A2, A3, A4 and A5 by this invention had a good rate capability compared with the cell B4.